

**Manuale d'uso, manutenzione e parti di ricambio**  
**Use, maintenance and spare parts manual**  
**Gebrauchsanweisung, Instandhaltungsrichtlinien und Ersatzteile**  
**Manuel d'utilisation, entretien et pièces de rechange**  
**Manual de uso, mantenimiento y repuestos**  
 Egceiridio crhshV, sunthrhshV kai antallaktikwn  
**Manual de utilização, manutenção e partes sobresselentes**  
**Handleiding voor gebruik, onderhoud en reservedelslste**  
**Brugsanvisning, vedligeholdelse og reservedelslste**



1049720\_PB32\_4 081112 IV

# B32/22 PV2

cod. B3222PV2

<b>Dati tecnici</b> Technical data Technische daten	<b>Données techniques</b> Datos tècnicos Τεχνικά χαρακτηριστικά	<b>Dados tècnicos</b> Technischegegevens Tekniske data
<b>Misure impiegabili mm</b> Usable lengths mm Gebrauchliche Längen mm	Mesures utilisable mm Medidas que se pueden emplear mm Διαστάσεις σε μμ	Medidas que se podem utilizar mm Te gebruiken engtes in mm Brugbare laengder i mm
<b>Capacità caricatore n° punti</b> Magazine capacity No. of fasteners Magazinkapazität Nägel	Capacité chargeur n° de points Capacidad cargador n° puntos Δυνατότητα γεμιστέρα, σπινδότερος	Capacidade carregador n° pontos Capaciteit magazijn in aantal spijkers Kapacitet af magasin antal klemme
<b>Pressione d'esercizio</b> Working pressure Betriebsdruck	Pression de fonctionnement Presión de trabajo Καταναλοση αερα λ/ξτσπημα	Pressao de trabalho Werkdruk Arbejds tryk bar
<b>Consumo aria litri/colpo</b> Air consumption litres/shot Luftverbrauch Liter/Schlag	Consommation air litre/coup Consumo aire-litros/golpe Βαρος κγ	Consumo ar litro/golpe Luchtverbruik liter/schot Luftforbrug liter/skud
<b>Peso kg</b> Weight kg Gewicht kg	Poids kg Peso kg Δυνατότητα γεμιστέρα , σπινδότερος	Peso kg Gewicht in kg Vaegt kg
<b>Dimensioni (AxBxH) mm</b> Dimensions mm Größe mm	Dimension mm Dimensiones mm	Dimencoes mm Afmetingen in mm Dimensioner mm

15+22

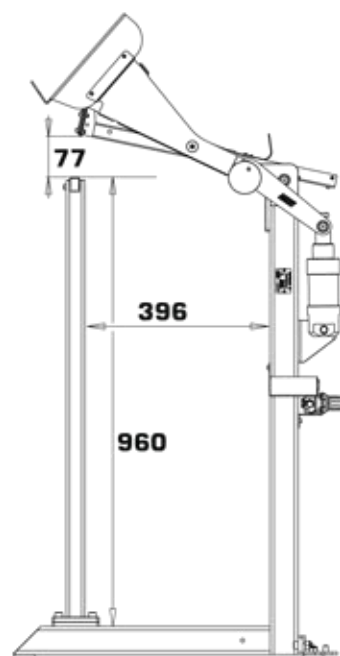
240

5+6 bar  
70+90 psi

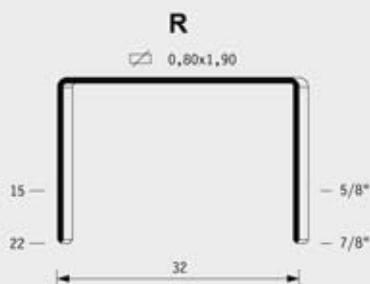
1,81

32,50

700x550x1270



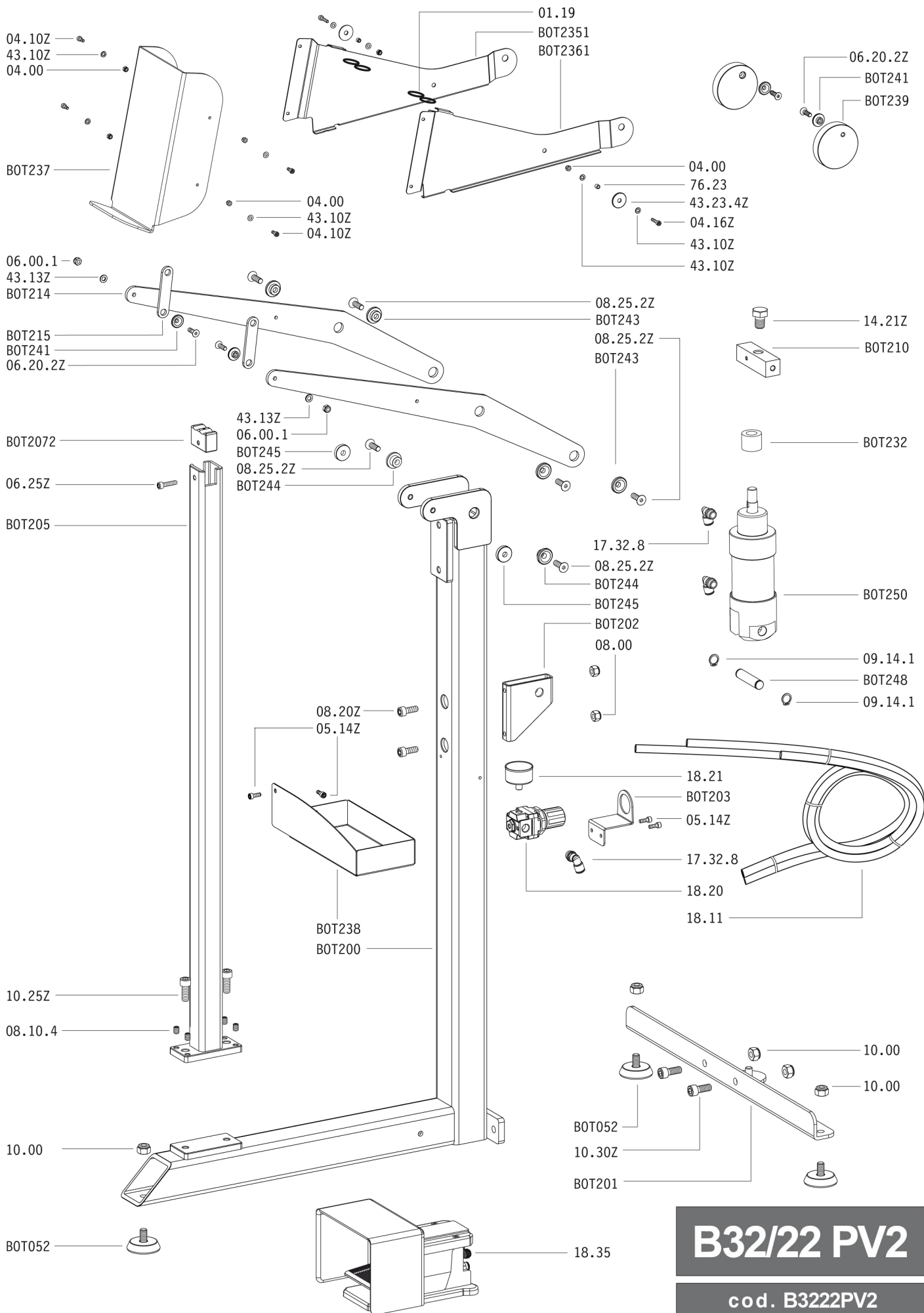
**Tipo di punto**  
Type of fastener  
Befestigungselement  
Type d'agrafe  
Tipo de punto  
ΤυποV karfiou  
Tipo de ponto  
Type nietjes  
Tilspændingstype



Gauge: 16,5

Crown: 1.260° (1-1/4°)

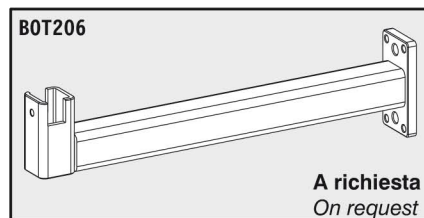
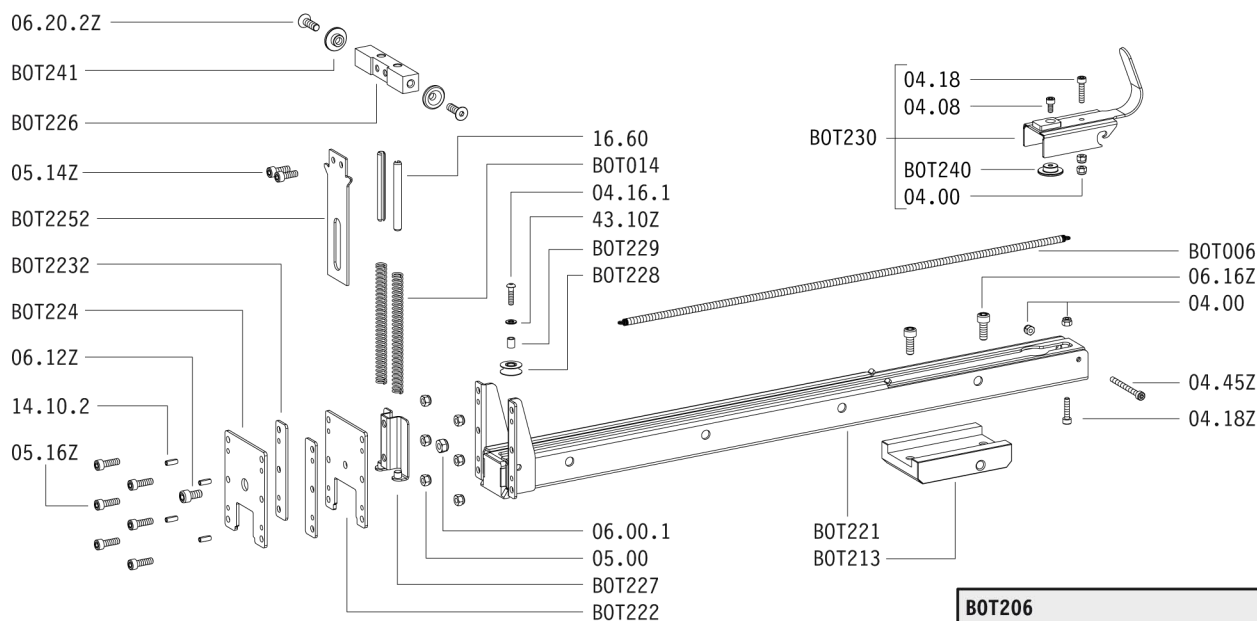
**Parti di ricambio - Spare parts - Ersatzteile - Pièces de rechange - Piezas de repuesto  
Antallaktika - Partes sobresselentes - Tabel te raadplegen - Reservedele**



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**Parti di ricambio - Spare parts - Ersatzteile - Pièces de rechange - Piezas de repuesto  
Antallaktika - Partes sobresselentes - Tabel te raadplegen - Reservededele**



Cod.	Descrizione	Description	Cod.	Descrizione	Description
01.19	O-Ring	O-Ring	Regulator		
04.00	Dado	Nut	18.21	Manometro	Manometer
04.08	Vite	Screw	18.35	Pedale Pneumatico	Pneumatic foot
04.10Z	Vite	Screw	43.10Z	Rondella	Washer
04.16.1	Vite	Screw	43.13Z	Rondella	Washer
04.16Z	Vite	Screw	43.23.4Z	Rondella	Washer
04.18	Vite	Screw	76.23	Distanziale	Spacer
04.18Z	Vite	Screw	BOT006	Molla	Spring
04.45Z	Vite	Screw	BOT014	Molla	Spring
05.00	Dado	Nut	BOT052	Piedino	Socle
05.14Z	Vite	Screw	BOT200	Telaio	Frame Body
05.16Z	Vite	Screw	BOT201	Supporto	Support
06.00.1	Dado	Nut	BOT202	Supporto Cilindro	Cylinder Support
06.12Z	Vite	Screw	BOT203	Supporto Regolatore	Regulator Support
06.16Z	Vite	Screw	BOT205	Braccio Verticale	Vertical Arm
06.20.2Z	Vite	Screw	BOT206	Braccio Orizzontale	Orizzontal Arm
06.25Z	Vite	Screw	BOT2072	Incudine	Anvil
07.13	Chiave	Wrench	BOT210	Traversa Superiore	Upper Cross Bar
07.30	Chiave esagonale	Hex. bar wrench	BOT213	Supporto Caricatore	Magazine Support
07.40	Chiave esagonale	Hex. bar wrench	BOT214	Leva	Lever
07.50	Chiave esagonale	Hex. bar wrench	BOT215	Biella	Connecting Rod
07.60	Chiave esagonale	Hex. bar wrench	BOT221	Caricatore	Magazine
07.80	Chiave esagonale	Hex. bar wrench	BOT222	Piastra Posteriore	Rear Plate
08.00	Dado	Nut	BOT2232	Guida Battente	Driver Guide
08.10.4	Vite	Screw	BOT224	Piastra Anteriore	Front Plate
08.20Z	Vite	Screw	BOT2252	Battente	Driver
08.25.2Z	Vite	Screw	BOT226	Porta Battente	Driver Holder
09.14.1	Anello Elastico	Elastic Ring	BOT227	Carter	Carter
10.00	Dado	Nut	BOT228	Carrucola	Pulley
10.25Z	Vite	Screw	BOT229	Distanziale	Spacer
10.30Z	Vite	Screw	BOT230	Spingipunto	Pusher
14.10.2	Spina	Pin	BOT232	Ammortizzatore	Bumper
14.21Z	Vite	Screw	BOT2351	Fianco Sinistro	Left Side
16.60	Spina	Pin	BOT2361	Fianco Destro	Right Side
17.32.8	Raccordo	Connection	BOT237	Protezione	Protection
18.11	Tubi	Tube	BOT238	Vaschetta	Staple Container
18.20	Regolatore Pressione	Pressure	BOT239	Peso	Weight

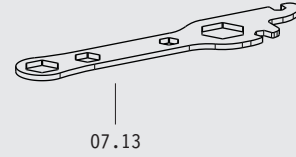
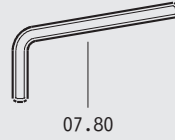
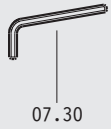
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Indice di modifica  
Upgrade number

**4**

4321065



## Messa in funzione della pedalina - Starting up of the unit

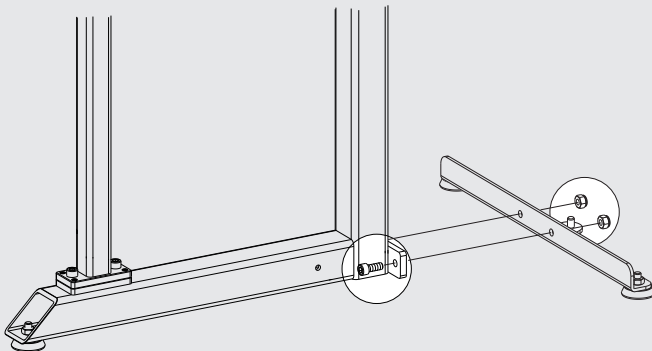
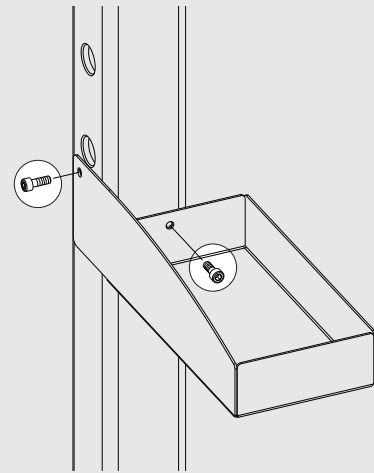
### Assemblaggio parti :

Part assembling :

**La bottomer è imballata con vaschetta e supporto trasversale smontato. Per mettere in funzione la pedalina montare il supporto trasversale alla base e la vaschetta al telaio.**

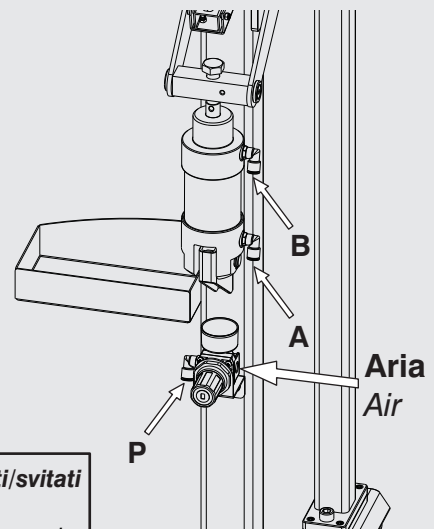
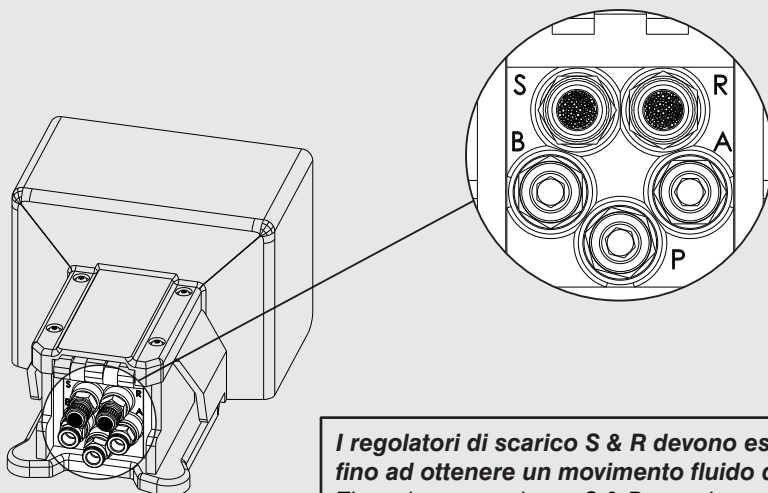
*You will receive the unit with the transversal support dismantled.*

*To start up the unit fasten the support at the base and the staple container at the frame body.*



### Collegamenti pedale :

Foot lever connections :

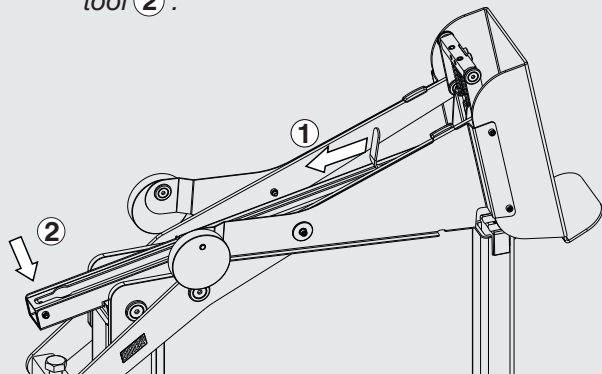


**I regolatori di scarico S & R devono essere avvitati/svitati fino ad ottenere un movimento fluido del pistone.**  
*The exhaust regulators S & R must be screwed/uncrewed till the piston movement becomes fluid.*

## Caricamento - Loading

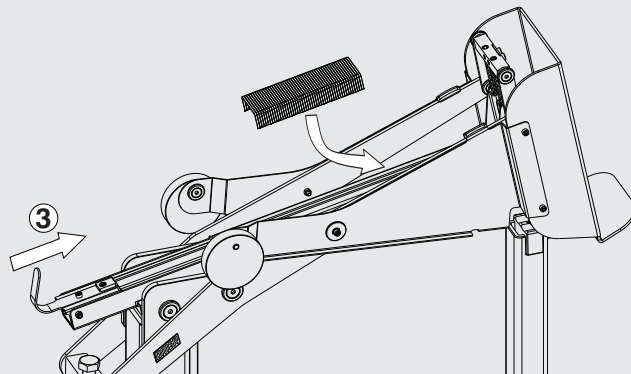
- **Arretrare lo spingipunto ① e agganciarlo alla vite fincorsa ②.**

*Pull the pusher backwards ① and hook it at the stop position at the rear of the tool ②.*



- **Inserire le graffe, quindi rilasciare lo spingipunto ③.**

*Load the magazine with staples, then release the pusher ③.*



## Regolazioni - Adjustment

### Centratura incudine :

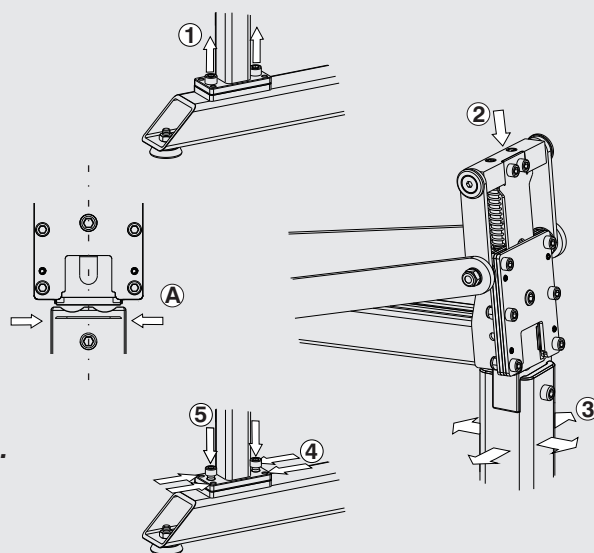
#### Anvil alignment :

- **Allentare le viti ① che fissano il braccio al telaio.**

*Loose the screws ① that fasten the arm at the frame body.*

- **Con testa abbassata ②, centrare l'incudine A rispetto al battente ③ agendo sui grani ④, infine richiudere le viti ⑤.**

*While the stapling head is lowered ②, center the anvil A with the driver blade ③ by operating the screws ④, tighten again the screws ⑤.*



### Graffatura :

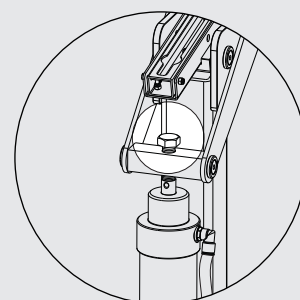
#### Stapling :

- **Allentare la vite che blocca lo stelo del pistone alla traversa superiore.**

*Loose the screw that fasten the piston at the upper cross bar.*

- **Con un perno inserito nell'apposito foro ruotare lo stelo del pistone fino a trovare il tipo di graffatura desiderata e richiudere la vite di blocco.**

*With a pin inserted in the apposit hole adjust the piston till finding the wished stapling and tighten again the locking screw.*



- + **Stringe la graffatura**  
*Tighten the stapling*



- **Allenta la graffatura**  
*Loose the stapling*

